<table>
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<tr>
<th>TIME-SERT®</th>
<th>DRAIN PAN SEAT RECONDITION CUTTER</th>
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<tbody>
<tr>
<td>SEAT CUTTER</td>
<td>![Seat Cutter Image]</td>
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**NOTE:**

**DRIVER TOOL NOT INCLUDED**

1. Use WD40 on driver tool.

Start driver tool into the hole, continue until the driver tool is approx. \(\frac{1}{4}\) inch below the surface.

*Leaving the driver \(\frac{1}{4}\) inch below the surface ensures that the seat cutter will not hit the back of the driver threads.*

2. Use WD40 on cutter.

Using a 23mm socket rotate the seat cutter FULL 360 degrees rotations. After a few turns lift the seat cutter to inspect the seat. Repeat this operation until the seat is cleaned up.

Remove tools.

3. **REPAIR COMPLETE:**

Drain plug will now seal on new reconditioned seat.